

SYNTHESIS AND MAGNETOCALORIC EFFECT OF Co-SUBSTITUTED $ZnFe_2O_4$ NANOPARTICLES WITH POLYOL METHOD

POLIOLSKA SINTEZA IN MAGNETOKALORIČNI UČINEK S KOBALTOM OBOGATENIH $ZnFe_2O_4$ NANODELCEV

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Spinel $Co_xZn_{1-x}Fe_2O_4$ ($x = 0, 0.2, 0.4, 0.6, 0.8$) nanoparticles with sodium citrate as the surfactant were fabricated using the polyol process. The Co-substituted effect on the structure, morphology, magnetic and magnetocaloric properties of $ZnFe_2O_4$ ferrites were investigated with X-ray diffraction (XRD), transmission electron microscopy (TEM) and vibrating-sample magnetometry (VSM). The results indicate that the Co-substituted $ZnFe_2O_4$ ferrites have a pure cubic spinel structure with a particle size of 6–9 nm. The $Co_xZn_{1-x}Fe_2O_4$ particles exhibit ferromagnetic behavior with a small hysteresis at room temperature. An increase in the Co-content leads to an increase in the saturation-magnetization value (Ms). The Ms value is drastically raised to 44.26 emu/g. The temperature of $Co_xZn_{1-x}Fe_2O_4$ in an alternating magnetic field is also increased with an increase in x . The final temperature of $Co_{0.8}Zn_{0.2}Fe_2O_4$ can reach 52 °C when the ferrite is placed in a magnetic field for 600 s, and the magnetocaloric effect is very significant.

Keywords: Co-substituted $ZnFe_2O_4$, nanostructures, polyol method, magnetocaloric effect

Avtorji članka opisujejo izdelavo špinelnih $Co_xZn_{1-x}Fe_2O_4$ ($x = 0, 0.2, 0.4, 0.6, 0.8$) nanodelcev s polioličnim postopkom, pri katerem je bil uporabljen natrijev citrat kot površinsko aktivna snov. Avtorji so raziskovali vpliv nadomeščanja (delne zamenjave) cinkovih ionov s kobaltom na strukturo, morfologijo, magnetne in magnetokalorične lastnosti $ZnFe_2O_4$ feritov. Raziskave so izvajali z opazovanjem pod presevnim elektronskim mikroskopom (TEM), z rentgensko difrakcijo (XRD) in vibracijsko magnetometrijo vzorcev (VSM). Rezultati raziskav kažejo, da imajo s kobaltom obogateni $ZnFe_2O_4$ feriti čisto kubično špinelno strukturo z delci velikosti od 6 nm do 9 nm. Nanodelci $Co_xZn_{1-x}Fe_2O_4$ imajo ferimagnetne lastnosti z majhno histerezo pri sobni temperaturi. Povečanje vsebnosti Co poviša vrednost magnetizacije pri nasičenju (Ms). Tako se Ms vrednost pri $x = 0.8$ drastično poveča na 44,26 emu/g. Temperatura $Co_xZn_{1-x}Fe_2O_4$ v izmeničnem magnetnem polju prav tako narašča z naraščajočo vrednostjo x . Najvišjo temperaturo (52 °C) in tako velik magnetokalorični učinek so dosegli, ko so $Co_{0.8}Zn_{0.2}Fe_2O_4$ ferit izpostavili za 600 s v izmenično (50 Hz) magnetno polje.

Ključne besede: s kobaltom obogateni $ZnFe_2O_4$, nanostrukture, poliolična metoda, magneto-kalorični učinek

1 INTRODUCTION

In recent years, nanostructured magnetic materials with a well-defined morphology and size distribution have been considered very attractive due to their microstructure-dependent physical and chemical properties. They have been studied extensively with respect to a variety of applications, including magnetic storage,¹ resonance imaging,² targeted drug delivery,³ hyperthermia⁴ and so on. Therefore, various research groups have proposed different techniques to synthesize nanostructured magnetic materials like the hydrothermal method, co-precipitation, thermal decomposition and the polyol method.^{5–8} However, among the above methods, the polyol method has been of significant interest in fabricating the homogeneous nanostructured magnetic powders because of its inexpensive precursors, short preparation time, rather mild conditions without the need for further

calcination and relatively simple manipulation.^{9–11} In this method, a high-boiling-point solvent is used as the solvent as well as the reducing agent of the metallic ions under reflux conditions, creating the product's own hydrophilic properties, therefore providing the potential for application in the biomedical field.

Among these magnetic materials, spinel-type ferrites have shown a growing interest in recent years due to their specific magnetic and electrical properties, such as their chemical stability, low eddy-current loss and high resistivity.^{12–14} Herein, the Co-Zn mixed ferrite has attracted considerable attention due to the diverse properties of $ZnFe_2O_4$ and $CoFe_2O_4$. The crystal structure of spinel ferrites can generally be described with formula AB_2O_4 where A and B denote divalent and trivalent cations, respectively.¹⁵ The cation distribution between both sites is described by the inversion parameter v .¹⁶ Zinc ferrite and cobalt ferrite represent two members of the family of magnetic spinel-type oxides, exhibiting the typically normal and inverse spinel ferrites, respectively.

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Singh¹⁷ et al. prepared zinc-substituted cobalt ferrites via the reverse-micelle technique and investigated the structural, magnetic, optical and catalytic properties of the products.¹⁷ Jnaneshwara et al. also prepared Co-Zn ferrite powders using the solution-combustion method, and studied the magnetic and dielectric properties of the samples. The samples were quite useful for the fabrication of nanoelectronic devices.¹⁸ Manikandan and co-workers reported on the synthesis of Zn_{1-x}Co_xFe₂O₄ nanoparticles with various particle sizes, achieved with the microwave-combustion method using urea as a fuel. The relatively high Ms of the samples suggests that this method is suitable for preparing high-quality nanocrystalline magnetic ferrites for practical applications.¹⁹

However, to the best of our knowledge, no study on the magnetocaloric effect of monodisperse Co-substituted ZnFe₂O₄ synthesized via the polyol process has been reported until now. The addition of Co²⁺ ions into zinc ferrite affects the lattice parameter, the crystallite size and the magnetic properties. In this study, Co-substituted ZnFe₂O₄ nanoparticles obtained with the polyol method using sodium citrate as the surfactant are synthesized. The size distribution, particle morphology and shape of the products are controlled. Therefore, the objective of our present work is to study the magnetocaloric effect of the Co-Zn ferrites and evaluate their structural, morphological and magnetic properties.

2 EXPERIMENTAL PART

Iron acetylacetonate (Fe(acac)₃), zinc acetylacetonate (Zn(acac)₂), cobalt acetylacetonate (Co(acac)₂), sodium citrate, triethylene glycol(TEG) were purchased from Sinopharm Chemical Reagent Co., Ltd and all the reaction reagents were of the analytical grade and used as received.

Nanocrystalline powders of Co-substituted ZnFe₂O₄ ferrites with nominal compositions Co_xZn_{1-x}Fe₂O₄ ($x = 0, 0.2, 0.4, 0.6, 0.8$) were synthesized via the polyol technique. A mixture of the precursor with sodium citrate and 50-mL TEG was directly put into a three-neck round-bottomed flask, equipped with a condenser, magnetic stirrer and heating system. The reaction system was heated to 80 °C and maintained for 10 min. The temperature was gradually increased to 190 °C and also maintained for 10 min; then the solution was refluxed at 266 °C for 30 min before cooling it down to room temperature. The obtained black mixture was collected, using a magnet and washed with ethanol three times using centrifugation. This was followed by 12-h drying in a vacuum oven to obtain Co-Zn ferrite nanoparticles. All the synthesis processes were carried out in an argon atmosphere.

The phase structure of the synthesized product was confirmed with X-ray diffraction (PW-3040, Holland, PANalytical B.V. Company) using Cu-K_α radiation ($\lambda = 0.15418$ nm) with a scanning rate of 0.02 °/s in a 2θ

range of 20–70°. The morphology and size of the products were observed using transmission electron microscopy (TEM, Philips EM 420). Fourier transform infrared (FTIR) spectroscopic data was taken to reveal the surface modification in a range of 4000–500 cm⁻¹ using KBr-pressed pellets. The magnetic properties of products were measured using a vibrating-sample magnetometer (VSM-220) in an external field of up to 15 kOe at room temperature. The magnetocaloric effect was measured using a generator which can create an alternating magnetic field with a frequency of 50 kHz. Samples were dispersed in 1-mL water and kept in a round-bottom glass holder. The temperature increase of the suspension was obtained with an alcohol thermometer. The measured period was 600 s.

3 RESULTS

Table 1: Characteristic parameters of as-synthesized Co_xZn_{1-x}Fe₂O₄ ferrites

Co-content	Formula	<i>a</i> (nm)	<i>D</i> _{TEM} (nm)
0.0	ZnFe ₂ O ₄	0.8439	5.21
0.2	Co _{0.2} Zn _{0.8} Fe ₂ O ₄	0.8428	5.23
0.4	Co _{0.4} Zn _{0.6} Fe ₂ O ₄	0.8419	5.55
0.6	Co _{0.6} Zn _{0.4} Fe ₂ O ₄	0.8411	5.75
0.8	Co _{0.8} Zn _{0.2} Fe ₂ O ₄	0.8403	5.80

Table 2: Magnetic parameters of as-synthesized Co_xZn_{1-x}Fe₂O₄ ferrites

Formula	<i>M</i> _s (emu/g)	<i>M</i> _r (emu/g)	<i>H</i> _c (Oe)
ZnFe ₂ O ₄	35.09	0.63	52.38
Co _{0.2} Zn _{0.8} Fe ₂ O ₄	38.51	0.73	56.82
Co _{0.4} Zn _{0.6} Fe ₂ O ₄	38.48	1.3	71.15
Co _{0.6} Zn _{0.4} Fe ₂ O ₄	44.24	1.49	84.5
Co _{0.8} Zn _{0.2} Fe ₂ O ₄	44.26	2.02	98.83

4 DISCUSSION

Figure 1 presents the XRD patterns obtained at different Co-contents. It can be observed that the diffraction peaks of each sample are well indexed to the (220), (311), (400), (422), (511) and (440) planes of the spinel structure, matching well with the standard powder diffraction data (PDF file No.: 00-022-1012). There are no detected diffraction peaks of any other phase, which indicates that high-purity products are obtained. The broad shape and low intensity of the diffraction peaks indicate a small size of the nanocrystals²⁰. Lattice parameters are calculated according to Equation (1)²¹ and the results are summarized in **Table 1**.

$$a = \frac{\lambda \sqrt{(h^2 + k^2 + l^2)}}{2 \sin \theta} \quad (1)$$

Here, λ is the wavelength of the X-ray radiation, 0.154178 nm; 2θ is the position of the diffraction peak and (hkl) are the corresponding Miller indices.

In **Table 1**, it can be found that with the Co-content increasing from 0 to 0.8, the lattice parameters of the ferrites decrease from 0.8439 nm to 0.8403 nm. The lattice constant variation trend may be related to the fact that Zn ions (0.074 nm) were replaced by Co ions with a slightly smaller ionic radius (0.072 nm). So, it is believed that a higher degree of Co substitution leads to a smaller lattice constant. A. V. Raut et al.²² also reached a similar conclusion.

Figure 2 illustrates the TEM images and corresponding particle-size histograms of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0, 0.2, 0.4, 0.6, 0.8$) ferrites. The TEM analysis reveals that the as-synthesized products are composed of monodisperse spherical nanoparticles with the average size about 6 nm. From the corresponding particle-size histograms, it can be observed that the size distribution for all the samples is narrower and the dimensions of the samples are less than 10 nm. This is because the primary crystals tend to be fully capped by the layer of surfactant in a short time, and the grain growth as well as aggregation process are inhibited, allowing one to obtain monodisperse and small-sized nanoparticles.²³ The particle sizes estimated from the obtained TEM images of these samples are also listed in **Table 1** along with the other parameters.

Figure 3 shows the FTIR spectra of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ferrites with different Co-contents. There is a broad peak at around 3422 cm^{-1} that may be due to the hydrogen-bonded O–H stretching vibration arising from the surface hydroxyl groups on nanoparticles. The bands at 1599 cm^{-1} and 1389 cm^{-1} can be attributed to the characteristic band of $-\text{COOM}$,²⁴ which confirms that sodium citrate is bound to the surfaces of ferrite nanocrystals. In particular, the main broad metal–oxygen bands are seen in the FT-IR spectra of all the Co–Zn ferrites. The band observed at around 580 cm^{-1} for all the samples can be assigned to the intrinsic vibrations of the tetrahedral site, ν_1 . This confirms the spinel structure of the prepared ferrites.²⁵ At a closer look at the ν_1 band position, it can be observed that the ν_1 band shifts gradually from 580 cm^{-1}

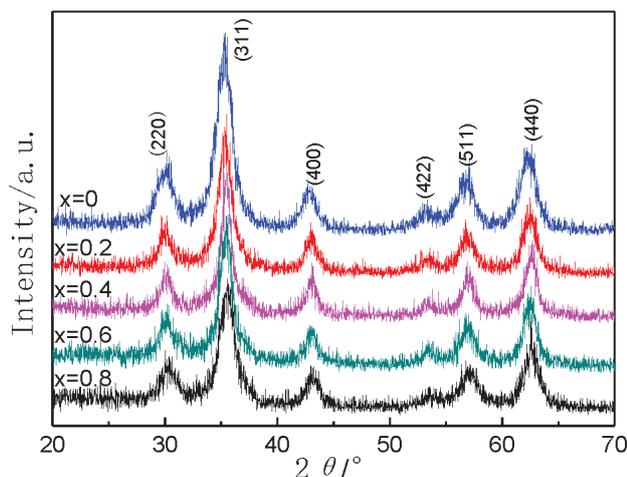


Figure 1: XRD patterns of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ferrites

for $x = 0$ to 589 cm^{-1} for $x = 0.8$ with the increasing Co-content. This can be correlated to the weakening of the metal–oxygen bonds at the tetrahedral sites due to the transition between the extent of normal spinel and inverse structure.²⁶

The magnetic-hysteresis loops for the Co–Zn ferrite nanoparticles with different concentrations of Co^{2+} ions were investigated at 298 K using VSM and applying an external magnetic field of $\pm 15\text{ kOe}$, as shown in **Figure 4**. The main magnetic parameters including saturation magnetization (M_s), remanence magnetization (M_r) and coercivity (H_c) of the $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ferrites are listed in **Table 2**. It is observed that all the samples exhibit a

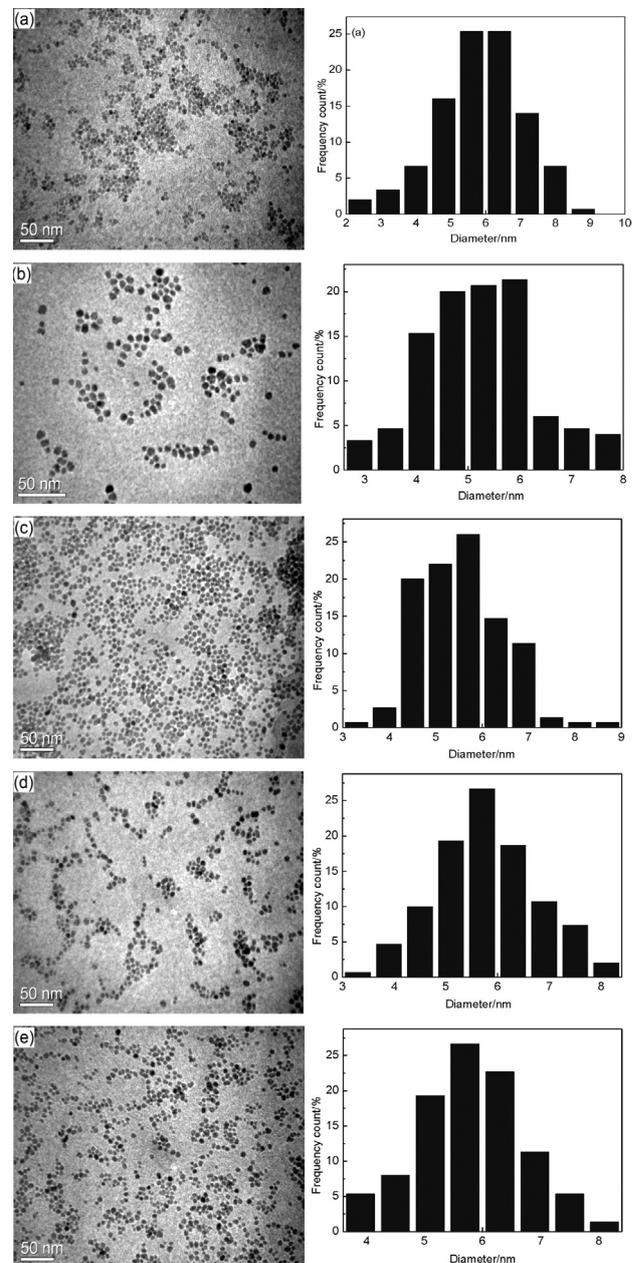


Figure 2: TEM images and corresponding particle-size histograms of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ferrites

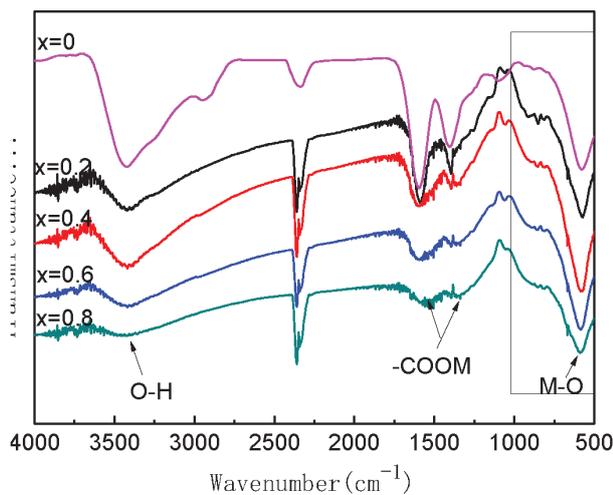


Figure 3: FTIR-spectra of Co_xZn_{1-x}Fe₂O₄ ferrites

small hysteresis, indicating that the synthesized Co_xZn_{1-x}Fe₂O₄ nanocrystals show ferromagnetic behavior at room temperature. In the spinel ferrites, the magnetic order mostly occurred due to the superexchange interactions between the metal ions of two sublattices, the tetrahedral lattice (A) and octahedral position (B)²⁷. The distribution of ions in the lattice includes non-magnetic Zn²⁺ ions found in the A sites, magnetic Co²⁺ ions that prefer the B sites and Fe³⁺ ions occupying both positions A and B. It is commonly believed that ZnFe₂O₄ should exhibit antiferromagnetic behavior; however, when the grain size is reduced to nanosize, the zinc ferrite presents

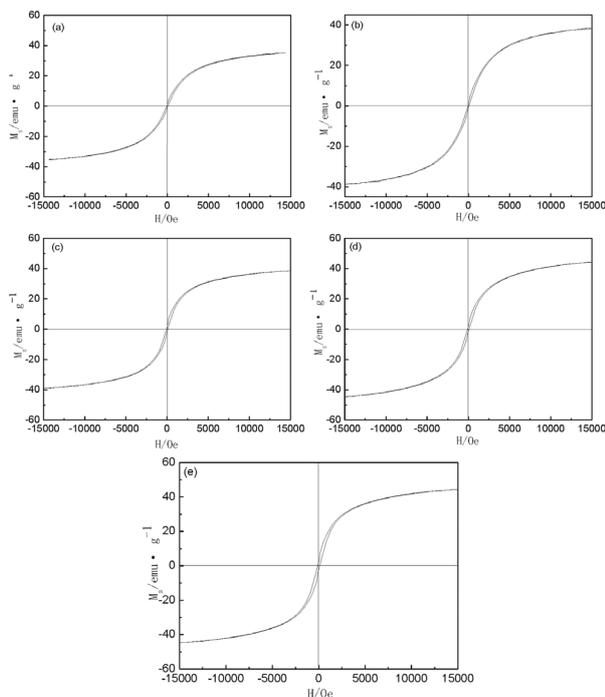


Figure 4: Hysteresis loops of Co_xZn_{1-x}Fe₂O₄ ferrite nanocrystals (at 298 K): a) x = 0, b) x = 0.2, c) x = 0.4, d) x = 0.6, e) x = 0.8

a ferromagnetic behavior. The reason for this phenomenon was explained in our previous report. It is also observed that the saturation magnetization increases with the increasing Co²⁺ ion concentration (Table 2). The Ms changes from 35.09 emu/g for x = 0 to 44.26 emu/g for x = 0.8. The increase in the saturation magnetization is directly related to the substitution of Zn²⁺ by Co²⁺. According to Neel’s two-sublattice model, the magnetic moment is expressed:

$$M = M_B - M_A \tag{2}$$

where M_A and M_B are the magnetizations of the A and B sublattices, respectively.

In ZnFe₂O₄, the Fe³⁺ ions in the tetrahedral and octahedral positions have equal and opposite magnetic moments, so they are compensated. With the Co²⁺ ion substitution, they have the tendency to occupy octahedral sites and some of the Fe³⁺ ions get transferred to the tetrahedral site. In this case, the magnetic moments of the Fe³⁺ ions in the two lattices (A and B) no longer compensate, which makes the A–B interaction stronger and causes an increase in the Ms of the Co_xZn_{1-x}Fe₂O₄ nanocrystals. The behavior of coercivity in the Co_xZn_{1-x}Fe₂O₄ spinel ferrite system may be associated with the anisotropy of the cobalt ions at the octahedral site due to its important spin-orbit coupling. With the increasing Co-content, the magneto-crystalline anisotropy increases, leading to a decrease of the domain-wall energy, resulting in a larger coercive force.²⁷

Figure 5 shows the heating curves of Co_xZn_{1-x}Fe₂O₄ nanoparticles under 50 kHz. It is seen from the diagram that the final temperature under the alternating magnetic field increases with the increasing Co-content. The final temperature can reach (39, 42, 47, 49 and 52) °C when x = (0, 0.2, 0.4, 0.6 and 0.8). Co_xZn_{1-x}Fe₂O₄ nanoparticles exhibit energy conversion under the action of an alternating magnetic field, which converts some electromagnetic energy into the thermal energy and increases their temperature. The magnetic loss mainly includes the eddy-current loss, hysteresis loss and residual loss, but usually the eddy-current loss and residual loss can be ig-

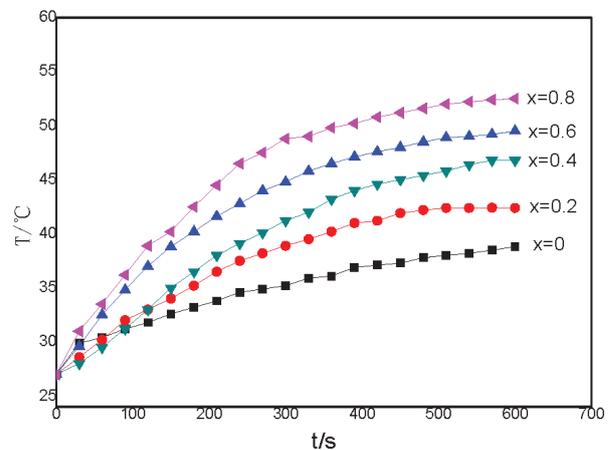


Figure 5: Heating curves of Co_xZn_{1-x}Fe₂O₄ ferrites

nored. Therefore, the hysteresis loss of a sample is the main one. The hysteresis loss is due to the irreversible magnetic field generated by the irreversible domain-wall displacement and the moving of the magnetization vector. In the case of a certain magnetic field, the hysteresis loss can be approximately expressed with the product of the saturation magnetization and coercivity. The results show that the higher the hysteresis loss, the more significant is the magnetocaloric effect. With the increase in x , the saturation magnetization and coercivity of the products increase. Therefore, the temperature of the product in the alternating magnetic field is also increased with the increase in x . At $x = 0.8$, the final temperature can reach 52 °C when the ferrite is placed in the magnetic field for 600 s, and the magnetocaloric effect is very significant.

5 CONCLUSIONS

Monodisperse Co-substituted ZnFe₂O₄ ferrite nanoparticles with the average size in a range of 6–9 nm were synthesized with the one-step, facile and inexpensive polyol method. The addition of Co²⁺ ions into zinc ferrite affects the lattice parameter and crystallite size. With the Co-content increasing from 0 to 0.8, the lattice parameters of the ferrites decrease from 0.8439 nm to 0.8403 nm. All the samples exhibit a small hysteresis, indicating that the Co-substituted nanoparticles exhibit ferromagnetic behavior at room temperature. The saturation magnetization increases with the increasing of Co²⁺ ion concentration. The Ms value changes from 35.09 emu/g for $x = 0$ to 44.23 emu/g for $x = 0.8$. The final temperature under an alternating magnetic field increases with the increasing Co-content. The final temperature can reach 39, 42, 47, 49 and 52 °C when $x = (0, 0.2, 0.4, 0.6$ and $0.8)$, showing that the magnetocaloric effect of Co _{x} Zn _{$1-x$} Fe₂O₄ nanoparticles is very significant.

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